

DRY ADD URETHANE ADDITIVE

TM4.12

Description

- A high performance isocyanate based additive for selected industrial enamels

Product Characteristics

- Improves hard drying properties and gloss
- Improves humidity, petrol and wrinkle resistance
- Considerably hastens the full cure process
- Suitable for use under air dry and force dry conditions (30 minutes at 80°C)

Colours

- Amber

Application Instructions

- Add up to 500ml of Dry Add to 4 litres of un-thinned enamel, do not add more than the recommended amount
- Dry Add is moisture sensitive. Partially used cans must be resealed firmly and used within 48 hours
- Stir the components and mixed product well using a mechanical mixer
- Freshly catalysed material should not be added to product that has been catalysed for some time
- Any film cured with Dry Add must be thoroughly abraded prior to overcoating

Safety Precautions

- Flammable. Avoid contact with heat and naked flame.
- Avoid contact with skin and eyes.
- Use gloves, mask and goggles during application.
- Provide adequate ventilation when using in confined spaces.
- This paint contains 0.049% monomeric diisocyanate when mixed. Provide adequate ventilation during use. Breathing the vapour is dangerous. Avoid breathing of fumes. Where applied by spray, use suitable air-fed respiratory equipment/hood at all times.

- This product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the safety data sheet (SDS).

Precautions

- Only add to recommended Wattyl topcoats
- Please test this product to determine if it is suitable for the required end-use
- For recommendations outside those contained in this data sheet, refer to Wattyl.

Product Compatibility

TOPCOATS

- All Purpose Enamel (Excluding Aluminium)
- Agricultural Enamel
- Duranamel BR22

POTLIFE TABLE

Paint temperature	Product	25°C
Potlife – at application viscosity	All Purpose Enamel Agricultural Enamel	8 hrs
Potlife – at application viscosity	Duranamel BR22	4 hrs

Storage and Packaging

- Shelf life at least 12 months in an unopened container
- Product should be stored in a dry internal environment at between 5°C and 35°C.
- Packaging: 500ml
- Product line: 4298

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